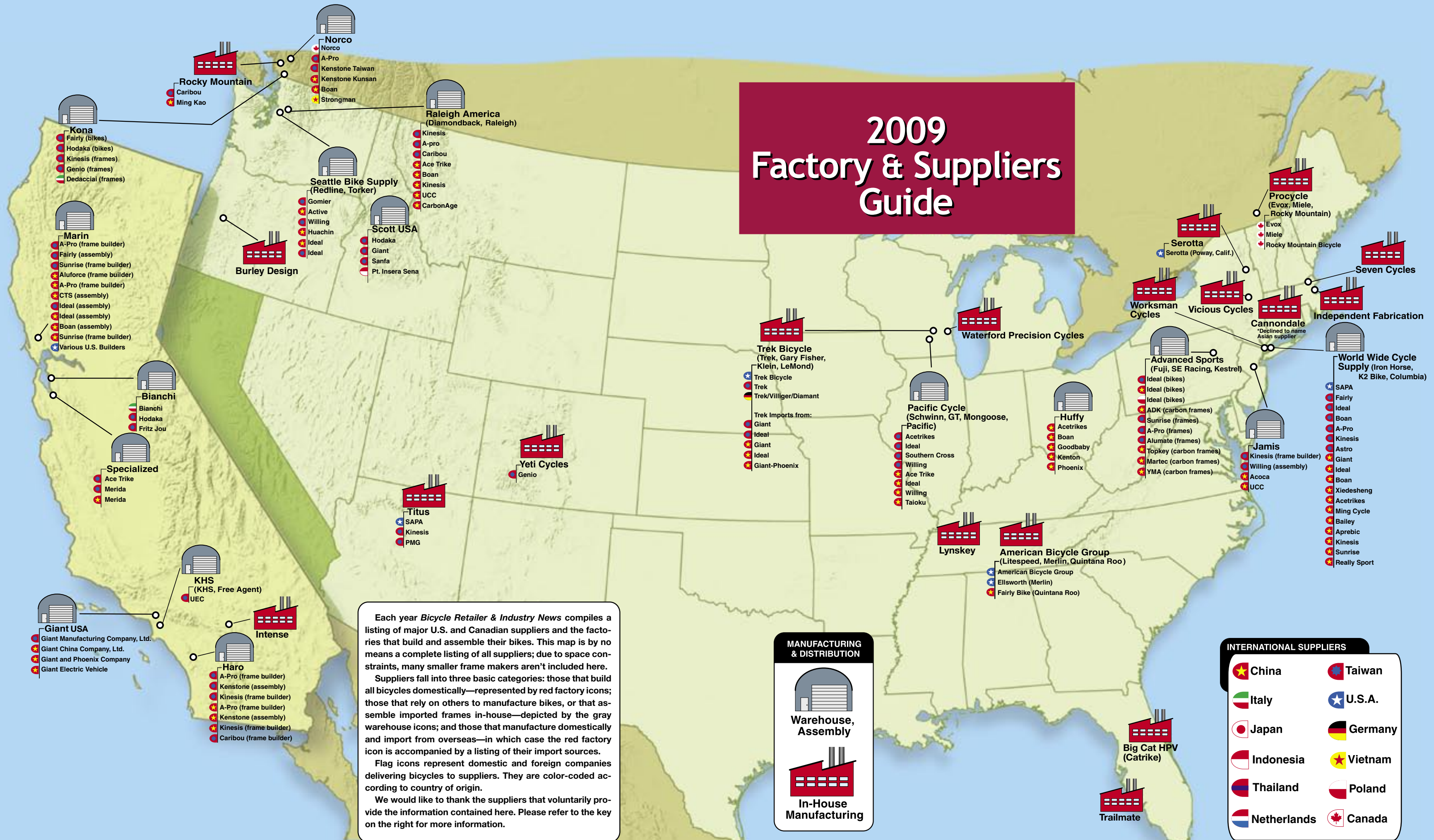


2009 Factory & Suppliers Guide



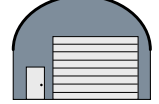
Each year *Bicycle Retailer & Industry News* compiles a listing of major U.S. and Canadian suppliers and the factories that build and assemble their bikes. This map is by no means a complete listing of all suppliers; due to space constraints, many smaller frame makers aren't included here.

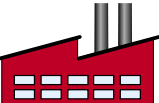
Suppliers fall into three basic categories: those that build all bicycles domestically—represented by red factory icons; those that rely on others to manufacture bikes, or that assemble imported frames in-house—depicted by the gray warehouse icons; and those that manufacture domestically and import from overseas—in which case the red factory icon is accompanied by a listing of their import sources.

Flag icons represent domestic and foreign companies delivering bicycles to suppliers. They are color-coded according to country of origin.

We would like to thank the suppliers that voluntarily provide the information contained here. Please refer to the key on the right for more information.

MANUFACTURING & DISTRIBUTION

 Warehouse, Assembly

 In-House Manufacturing

INTERNATIONAL SUPPLIERS

 China	 Taiwan
 Italy	 U.S.A.
 Japan	 Germany
 Indonesia	 Vietnam
 Thailand	 Poland
 Netherlands	 Canada